



UNIMIG 318 | 398



Wire Feeder T4
wheels included
99420048

	UNIMIG 318	UNIMIG 398
Input Voltage	(3ph) 230/400V ± 10% 50/60Hz	(3ph) 230/400V ± 10% 50/60Hz
Power 60%	13,5 KVA	14,5 KVA
U_o	18 ÷ 42 V	18 ÷ 45 V
Amp. Min-Max	30 ÷ 320 A	30 ÷ 400 A
Duty Cycle 40°	300A @ 60% 230A @ 100%	400A @ 40% 326A @ 60% 225A @ 100%
Adjust. Pos.	21	28
Ø Steel	0,6 ÷ 1,2 mm	0,6 ÷ 1,6 mm
Ø Stainless Steel	0,8 ÷ 1,2 mm	0,8 ÷ 1,2 mm
Ø Aluminium	0,8 ÷ 1,2 mm	0,8 ÷ 1,6 mm
Insulation	H	H
Protec. degree	IP23S	IP23S
Dimens. (LxWxH)	1000x555x1340 mm	1000x555x1340 mm
Box (LxWxH)	Power source 1070x475x870 mm Wire feeder 685x290x485 mm	Power source 1070x475x870 mm Wire feeder 685x290x485 mm
Weight box/net	159,8 / 148 Kg	174 / 162,3 Kg
Code	99425063K	99425047K

HELVI CONFIGURATION KIT

	UNIMIG 318	UNIMIG 398
Power source	99415058	99415042
Ground cable	43210142 35mm² · 3m	43210144 50mm² · 3m
Wire feeder	99420048 T4	99420048 T4
Interconn. cable	44890301 35mm² · 5m · Air	44890303 50mm² · 5m · Air
MIG torch	23000431 TBI 360 Air · 4m	23000431 TBI 360 Air · 4m
Gas regulator	22905094 MAXI ECO CO ₂ 2 gauges	22905094 MAXI ECO CO ₂ 2 gauges
Gas adaptor	22910014 CO ₂ / Argon	22910014 CO ₂ / Argon
Drive rolls	33805005 Ø 30 mm 1,0 ÷ 1,2 mm	33805005 Ø 30 mm 1,0 ÷ 1,2 mm
	33805003 Ø 30 mm 0,6 ÷ 0,8 mm	33805003 Ø 30 mm 0,6 ÷ 0,8 mm
Spool Holder spacer	21690031 Ø 50 mm H= 30 mm	21690031 Ø 50 mm H= 30 mm
	21690480 Ø 50 mm H= 18 mm	21690480 Ø 50 mm H= 18 mm
Kit Code	99425063K	99425047K