

	MONOMIG 216	MONOMIG 246
Input voltage	(1ph) 230V ± 10% 50/60Hz	(1ph) 230V ± 10% 50/60Hz
Power 60%	4,6 KW	5,5 KW
U _o	19 ÷ 34 V	18 ÷ 43 V
Amp. Min-Max	30 ÷ 220 A	30 ÷ 250 A
Duty Cycle 40°C	200A @ 20% 125A @ 60% 95A @ 100%	200A @ 35% 145A @ 60% 110A @ 100%
Adjustment positions	8	8
Steel	0,6 ÷ 1,0 Ø mm	0,6 ÷ 1,0 Ø mm
Stainless Steel	0,8 ÷ 1,0 Ø mm	0,8 ÷ 1,0 Ø mm
Aluminium	0,8 ÷ 1,0 Ø mm	0,8 ÷ 1,0 Ø mm
Insulation	H	H
Protec. Degree	IP22S	IP22S
Dimens. (LxWxH)	470x880x750 mm	470x880x750 mm
Box (LxWxH)	390x940x610 mm	390x940x610 mm
Weight box/net	71 / 69 Kg	77 / 73,6 Kg
Part number	99400050	99400051



INCLUDED

	MONOMIG 216	MONOMIG 246
MIG Torch	23000424 15 AK · 3m	23000424 15 AK · 3m
Ground cable	43210167 25mm ² · 3m	43210167 25mm ² · 3m
Pressure regulator	22905049 mini CO ₂	22905049 mini CO ₂
Adaptor for gas bottle	22910014	22910014
Drive roll	33805003 Ø 0,6-0,8 mm	33805003 Ø 0,6-0,8 mm
Spool holder spacer	21690031 Ø 50 mm · H=30 mm	21690031 Ø 50 mm · H=30 mm
	21690480 Ø 50 mm · H=18 mm	21690480 Ø 50 mm · H=18 mm



	MONOMIG 286
Input voltage	(1ph) 230V ± 10% · 50/60Hz
Power 60%	7,4 KW
U _o	18 ÷ 46 V
Amp. Min-Max	30 ÷ 280 A
Duty Cycle 40°C	250A @ 30% 180A @ 60% 140A @ 100%
Adjustment positions	8
Steel	0,6 ÷ 1,0 Ø mm
Stainless Steel	0,8 ÷ 1,0 Ø mm
Aluminium	0,8 ÷ 1,0 Ø mm
Insulation	H
Protec. Degree	IP22S
Dimens. (LxWxH)	470x880x750 mm
Box (LxWxH)	390x940x610 mm
Weight box/net	83,5 / 80 Kg
Part number	99400052

Single-phase MIG welding units on wheels. Equipped with Euro connection torch, pressure regulator, gas hose, earth cable and clamp. All models are equipped with timer for spot welding. Suitable for light welding workshops. The reel holder accepts spools from 5 to 15 kg.



INCLUDED

MIG Torch	23000425 · 25 AK · 3m
Ground cable	43210167 · 25mm ² · 3m
Pressure regulator	22905049 · mini CO ₂
Adaptor for gas bottle	22910014
Drive roll	33805003 · Ø 0,6-0,8 mm
Spool holder spacer	21690031 · Ø 50 mm · H=30 mm
	21690480 · Ø 50 mm · H=18 mm

