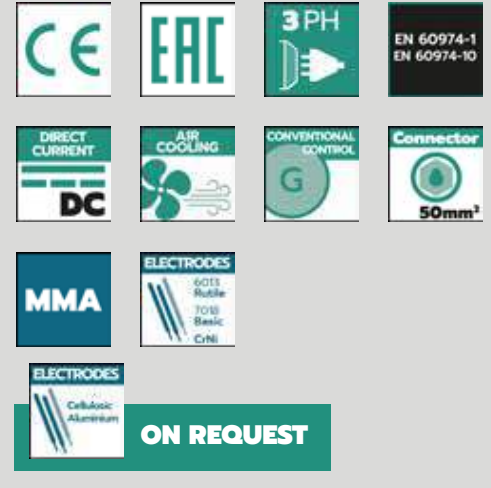


UNIVERSAL 400 | 430



ENG • Three-phase DC welding units, on wheels, with cooling fan, suitable for welding all types of electrodes. Stepless control of the welding current by magnetic shunt.

ITA • Saldatrici carrellate trifasi a corrente continua. Ventilata. Ideali per la saldatura di tutti gli elettrodi commerciali. Regolazione lineare di saldatura mediante derivatore magnetico.

ESP • Rectificadores para soldar con electrodos, profesionales, trifásicos, con mango y ruedas, de corriente continua. Refrigerados por ventilador. Regulación lineal de la intensidad de soldadura.

DEU • Dreiphasige Gleichstrom-Schweißmaschinen. Fahrbar, robust und zwangsbelüftet. Ideal zum verschweißen sämtlicher handelsüblicher Elektroden. Lineare Regulierung des Schweißstroms durch einen magnetischen Nebenwiderstand.

FRA • Poste à souder triphasé, à courant continu, sur roues, ventilé. Réglage continu du courant de soudage par shunt magnétique. Soudage de tous les types d'électrodes.

	UNIVERSAL 400	UNIVERSAL 430
Input Voltage	(3ph) 230/400V ± 10% 50/60Hz	(3ph) 230/400V ± 10% 50/60Hz
Power 60%	21 KVA	23 KVA
U_o	66 ÷ 73 V	70 ÷ 76 V
Amp. Min-Max	70 ÷ 370 A	55 ÷ 400 A
Duty Cycle 40°	370A @ 35% 280A @ 60% 220A @ 100%	400A @ 35% 305A @ 60% 235A @ 100%
Ø E	2 ÷ 6 mm	2 ÷ 6 mm
Insulation	H	H
Protec. degree	IP23S	IP23S
Dimens. (LxWxH)	1000x520x595 mm	1000x520x595 mm
Box (LxWxH)	985x410x550 mm	985x410x550 mm
Weight box/net	122 / 119 Kg	131,2 / 128,3 Kg
Code	99215029	99215030